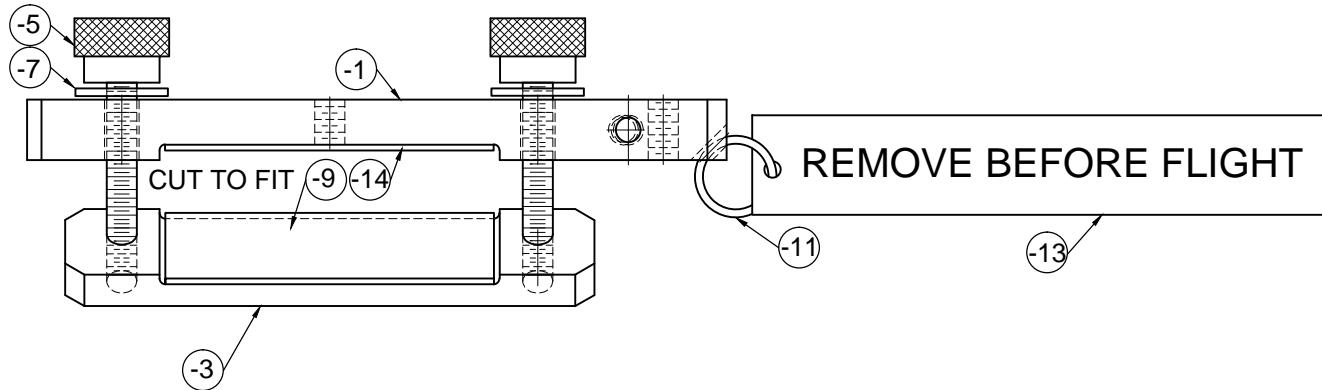


This drawing, specifications, and concepts contained here are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV		DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D T/N ON P/N -1, CH'D ENGRAVE NOTE P/N -1, DELETED ENGRAVE NOTE P/N -3.	5/28/09	RJC	RW
B		CH'D P/N -13 FROM NAS1756-12, CH'D QUANTITY FOR P/N -9 FROM 2, ADDED P/N -14	10/27/09	RJC	RW
C		CH'D LENGTH & WIDTH -1 & CH'D WIDTH -3 IN BOM PER R.W. JOB: 10899-F.	2/1/10	RJC	
1		DELETED .415 DIM. & ADDED .388 DIM. -1 PER G.E.	9/16/10	RJC	
1A		-1, -3, -5 MOVED TO SEPARATE SHEETS. -1 CH'D NOTE WAS ENGRAVE TOOL NO. "RBW6005G01431", S/N, "MADE IN USA" IS ENGRAVE T/N, S/N, "MADE IN USA" OPPOSITE SIDE.	4/7/14	DPD	RJC

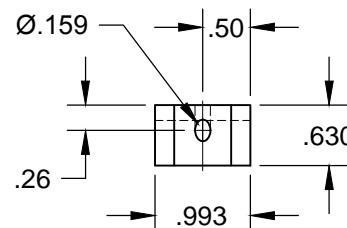
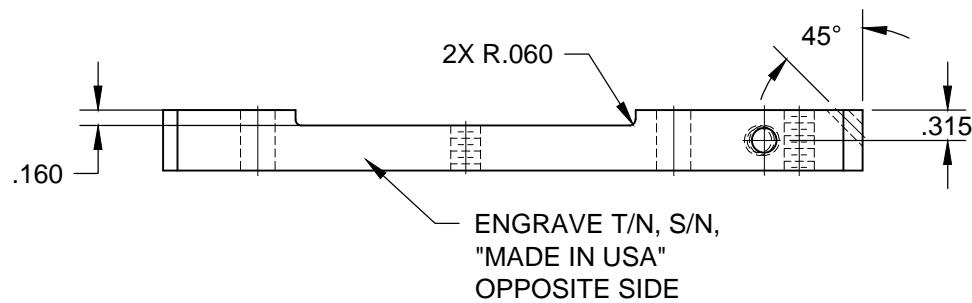
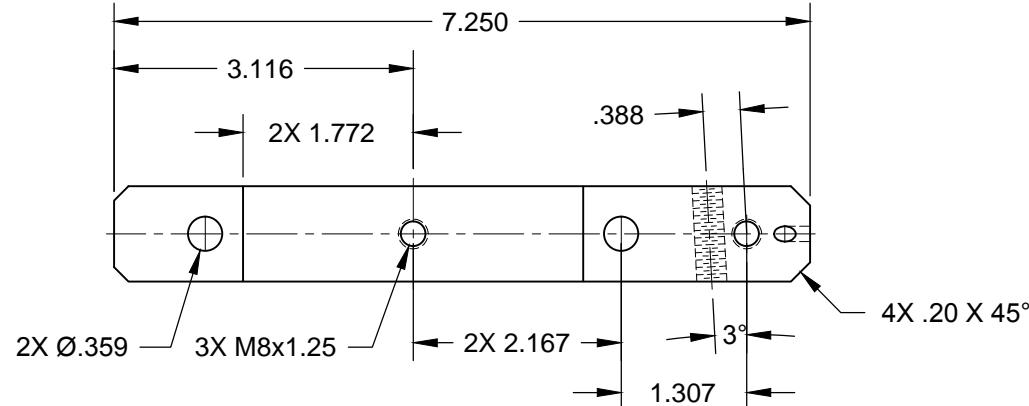


ORIGINAL No. REF.
RBW6005G01431 ASSY. ≡ 3G6005G01431
DO NOT USE, FOR REFERENCE ONLY.

ASSY QTY		ASSY QTY		B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	TITLE	SUPPORT, DIAL INDICATOR MAIN ROTOR DAMPER ASSEMBLY		REV
				-1	1	TOP	304 S.S.	3/4 x 1-1/2 x 7-1/2		2	DWG NO.	RBW6005G01431-3G		1A
				-3	1	BOTTOM	304 S.S.	1/2 x 1-1/2 x 5-5/8		2		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT
				-5	2	THUMB SCREWS	S.S.	5/16-18 UNC x 3, MCMASTER-CARR #6091K47, (MODIFIED)		2		TOLERANCES ON: DECIMALS		APPROVED: <i>D. Weil</i>
				B/O -7	2	WASHERS	S.S.	Ø5/16 I.D.		1		XXX ± .005 FRACTIONS ± 1/32		HEAT TREAT
				B/O -9	1	PAD WITH ADHESIVE BACK	RUBBER	1/16 x 1-1/4 x 3-3/8	GASKET SPECIALTIES	1		XX ± .01 ANGLES ± .5°		FINISH SPEC
				B/O -11	1	SPLIT RING	PLATED	Ø7/8 x .10 THICK	MCMASTER-CARR #90177A217	1		X ± .1		USED ON MODEL: AGUSTA
				B/O -13	1	FLAG	PLASTIC WEAVE	NAS1756-12		1		UNLESS OTHERWISE SPECIFIED		
				B/O -14	1	PAD WITH ADHESIVE BACK	RUBBER	1/16 x 1 x 3-3/8	GASKET SPECIALTIES	1		1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R		
												2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
				ASSY #							SCALE	1:2	DATE	1-21-09

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and must not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REV		DESCRIPTION	DATE	INITIAL APPROVED
A		CH'D T/N ON P/N -1, CH'D ENGRAVE NOTE P/N -1, DELETED ENGRAVE NOTE P/N -3.	5/28/09	RJC RW
1		DELETED .415 DIM. & ADDED .388 DIM. -1 PER G.E.	9/16/10	RJC
1A		-1 CH'D NOTE WAS ENGRAVE TOOL No. "RBW6005G01431", S/N, "MADE IN USA" IS ENGRAVE T/N, S/N, "MADE IN USA" OPPOSITE SIDE. MOVED TO SEPARATE SHEET.	4/7/14	DPD RJC



-1

TOP

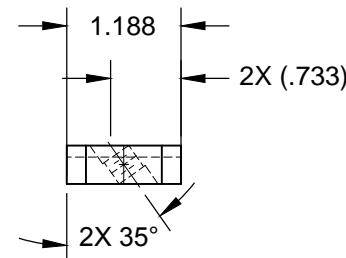
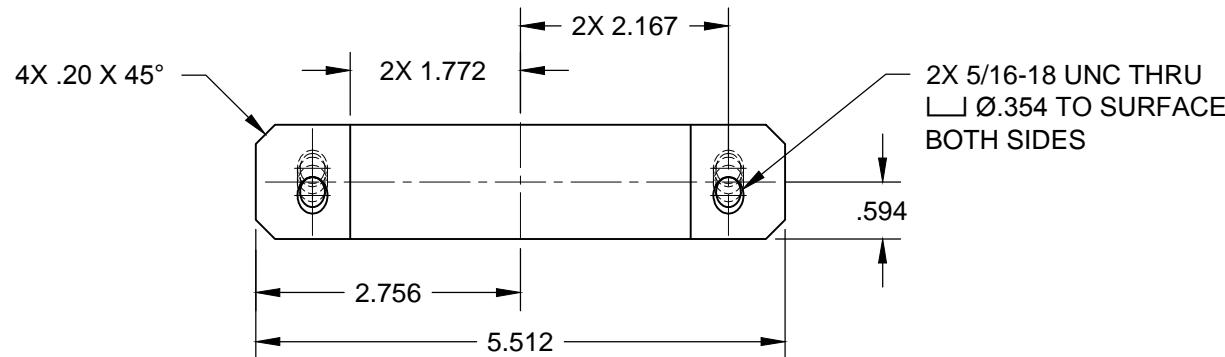
RB RED BARN MACHINE

TITLE SUPPORT, DIAL INDICATOR
MAIN ROTOR DAMPER PARTS

DWG NO.	RBW6005G01431-3G-1	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT	
TOLERANCES ON: DECIMALS XXX \pm .005 XX \pm .01 X \pm .1	APPROVED <i>D. Weil</i>	
FRACTIONS \pm 1/32 HEAT TREAT FINISH SPEC	USED ON MODEL <i>AGUSTA</i>	
ANGLES \pm 5°		
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR.015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 1:2	DATE 1-21-09	SHEET 2 of 4

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS		DATE	INITIAL APPROVED
REV	DESCRIPTION		
A	CH'D T/N ON P/N -1, CH'D ENGRAVE NOTE P/N -1, DELETED ENGRAVE NOTE P/N -3.	5/28/09	RJC RW
1	DELETED .415 DIM. & ADDED .388 DIM. -1 PER G.E.	9/16/10	RJC
1A	-3 MOVED TO SEPARATE SHEET.	4/7/14	DPD RJC



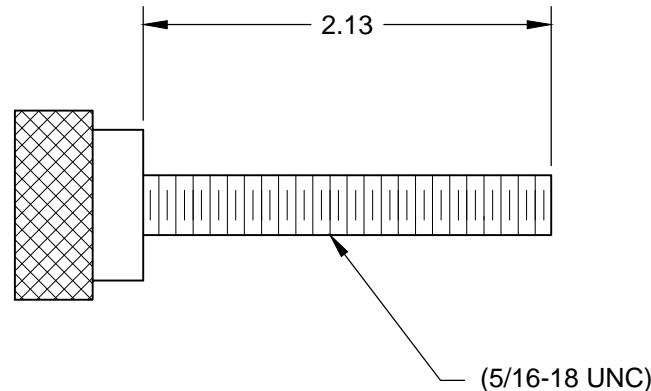
(-3)

BOTTOM

RED BARN MACHINE	
TITLE SUPPORT, DIAL INDICATOR MAIN ROTOR DAMPER PARTS	
DWG NO.	REV 1A
RBW6005G01431-3G-3	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° X ± .1	
APPROVED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	
AGUSTA	
SCALE	1:2
DATE	1-21-09
SHEET	3 of 4

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
A	CH'D T/N ON P/N -1, CH'D ENGRAVE NOTE P/N -1, DELETED ENGRAVE NOTE P/N -3.	5/28/09	RJC RW
1	DELETED .415 DIM. & ADDED .388 DIM. -1 PER G.E.	9/16/10	RJC
1A	-5 MOVED TO SEPARATE SHEET.	4/7/14	DPD RJC



THUMB SCREW

-5

RED BARN MACHINE	
TITLE SUPPORT, DIAL INDICATOR MAIN ROTOR DAMPER PARTS	
DWG NO.	REV 1A
RBW6005G01431-3G-5	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° X ± .1	
APPROVED <i>D. Weil</i>	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	
AGUSTA	
SCALE 1:1	DATE 1-21-09
SHEET 4 of 4	